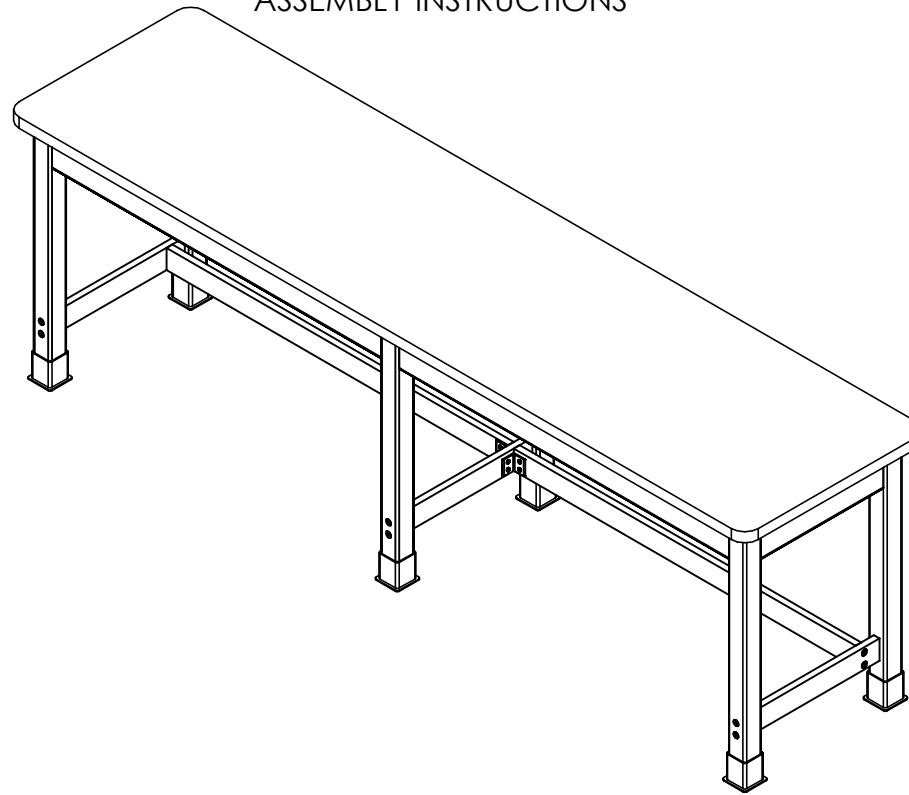


# SIX LEGGED TABLE

P770, P771, & P772 SERIES TABLES (OAK OR MAPLE)  
ASSEMBLY INSTRUCTIONS



## NOTE:

1. MODEL VIEWS MAY NOT REPRESENT EXACT MODEL PURCHASED

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REV.	DESCRIPTION	DATE	NAME	ECN NO.
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 .XX = ± .020  
 .XXX = ± .010  
 ANGLES: = ± 1°  
 CABINET SQUARENESS: = ± .0625

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TITLE:  
 6 LEGGED TABLE  
 ASSEMBLY INSTRUCTIONS

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
P770, P771, & P772 SERIES	NTS	1 OF 11	REV A

## TOOLS REQUIRED

1/2" WRENCH
1/2" SOCKET AND TORQUE WRENCH - OPTIONAL
4MM ALLEN WRENCH
PHILLIPS SCREW DRIVER
1/8" DRILL BIT

## ASSEMBLY COMPONENTS

ITEMS INCLUDED	PART #	PART DESCRIPTION	QTY
TOP AND APRON ASSEMBLY	N/A	TOP ASSEMBLY (FACTORY ASSEMBLY)	1
LEGS	VARIES	LEG,(OAK OR MPL) 2.25X2.25X28.25	6
LEG HARDWARE	520001	LEG HARDWARE KIT, 1 LEG	6
LEG BOOT	100076	LEG BOOT,BLK RUBBER	6
STRETCHER	N/A	STRETCHER - 44.375" LONG	2
BRACKET - STRETCHER	213258	BRACKET,RAIL,ASSY,1.25X1.25X1.88	2
SCREWS - STRETCHER BRACKET	100649	SCREW,#8X3/4 PHIL TRUSS HEAD SMS	8
CONFIRMATS - STRETCHERS	228564	SCREW,7MMX50MM,CONN,ALLENHEAD, BLACK	4
LEG BRACE	N/A	BRACE - SIZE VARIES WITH TABLE STYLE	3
CONFIRMATS - LEGS	227578	SCREW,7MMX90MM,CONN,ALLENHEAD, BLACK	12
CENTER LEG BRACKET	100958	BRACKET,ANGLE,APRON TO LEG	4
BOLT - CENTER LEG BRACKET	100638	BOLT, 5/16X3 HEX HEAD	4
WASHER - CENTER LEG BRACKET	218589	WASHER, 1/4" FLAT, USS ZINC PLATED	4
WASHER - CENTER LEG BRACKET	100039	WASHER,SPLIT LOCK 5/16	4
HEX NUT - CENTER LEG BRACKET	100044	NUT,HEX 5/16-18 STEEL ZINC	4

### NOTE:

1.

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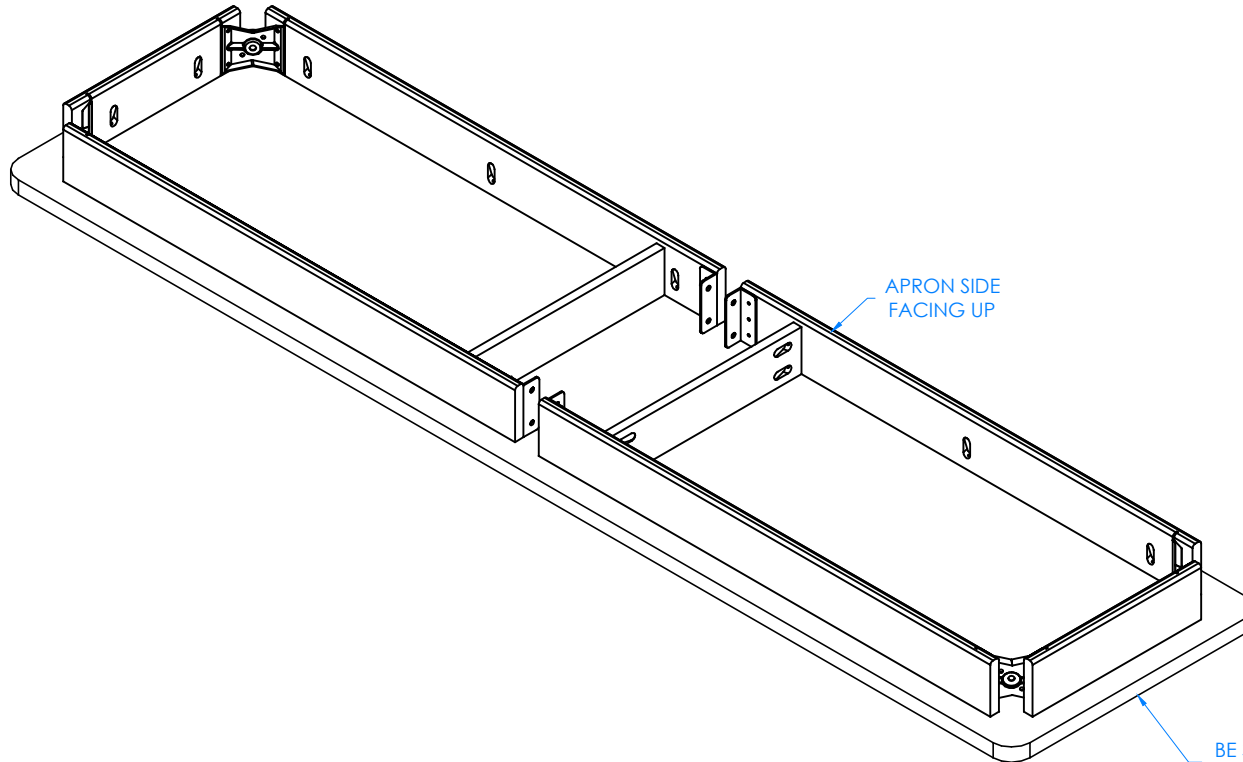
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TITLE:  
 6 LEGGED TABLE  
 TOOLS AND ASSEMBLY COMPONENTS

DRAWING NUMBER: P770, P771, & P772 SERIES SCALE: NTS SHEET: 2 OF 11 REVISION: REV A



## STEP 1:

- LAY TOP ASSEMBLY ON FLOOR WITH APRON SIDE FACING UP.

APRON SIDE  
FACING UP

**\*\*NOTE\*\***  
BE SURE TOP ASSEMBLY IS  
ON A CLEAN SURFACE TO  
PREVENT DAMAGE

## NOTE:

1.

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE  
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 $\frac{1}{4}$  =  $\pm .020$   
 $\frac{3}{8}$  =  $\pm .010$   
 ANGLES:  $\pm 1^\circ$   
 CABINET SQUARENESS:  $\pm .0625$

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TITLE:  
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DRAWING NUMBER:

P770, P771, &amp; P772 SERIES

SCALE:

NTS

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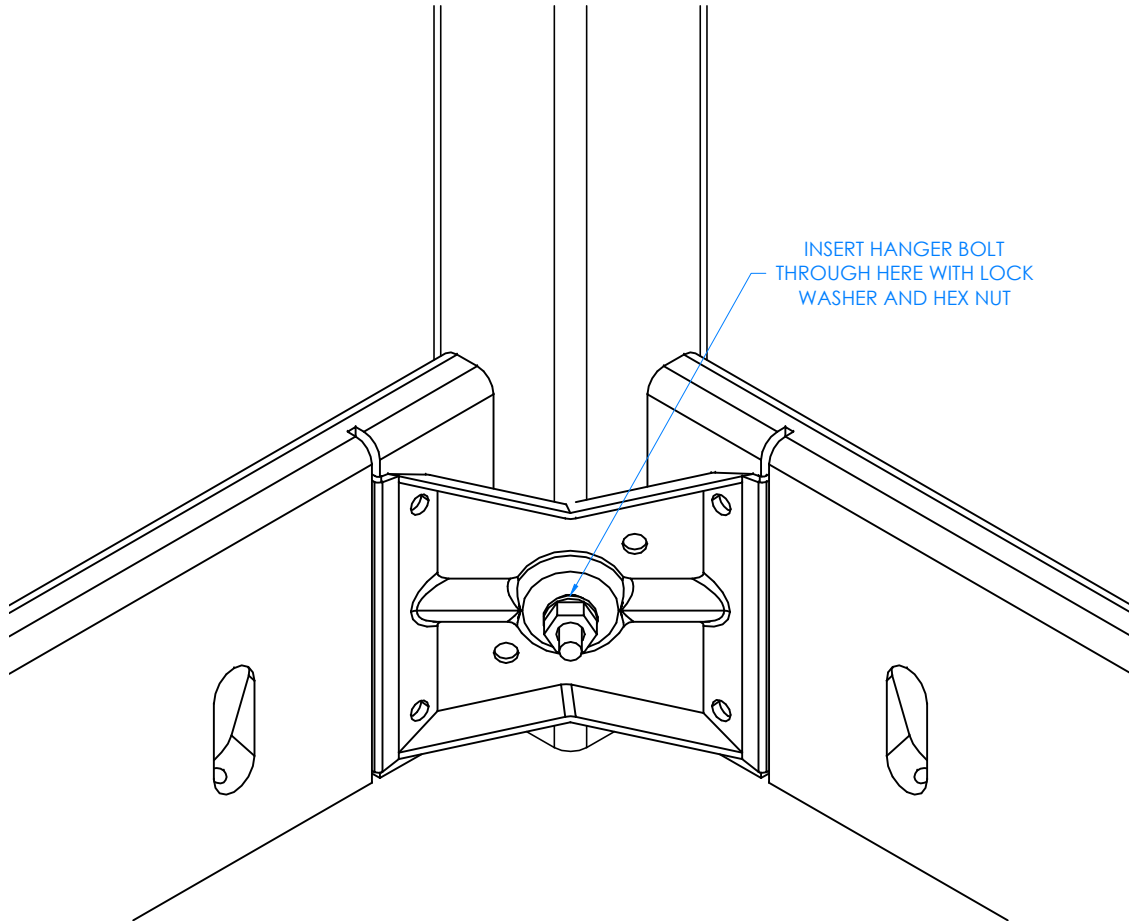
3 OF 11

REVISION:

REV A

A	CREATED ASSEMBLY INSTRUCTIONS	8/29/14	EMR	-
REV.	DESCRIPTION	DATE	NAME	ECN NO.

REVISION LEVEL



INSERT HANGER BOLT  
THROUGH HERE WITH LOCK  
WASHER AND HEX NUT

## STEP 2:

- INSERT HANGER BOLT ON ONE CORNER LEG THROUGH THE CORNER BRACKET AND INSERT LOCK WASHER AND HEX NUT.
- SCREW ON NUT USING A  $\frac{1}{2}$ " WRENCH OR  $\frac{1}{2}$ " SOCKET AND TORQUE WRENCH.
- DO NOT TIGHTEN ALL THE WAY.
- REPEAT FOR OTHER CORNER LEGS.

CLOSE UP OF CORNER LEG ASSEMBLY

## NOTE:

1.

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$\frac{3}{8}$ = $\pm .010$	APR BY:		DATE APR:	
ANGLES: $\pm 1^\circ$	APR BY:		DATE APR:	
CABINET SQUARENESS: $\pm .0625$	APR BY:		DATE APR:	

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ASSEMBLY INSTRUCTIONS

REV.	DESCRIPTION	DATE	NAME	ECN NO.
A	CREATED ASSEMBLY INSTRUCTIONS	8/29/14	EMR	-

REVISION LEVEL

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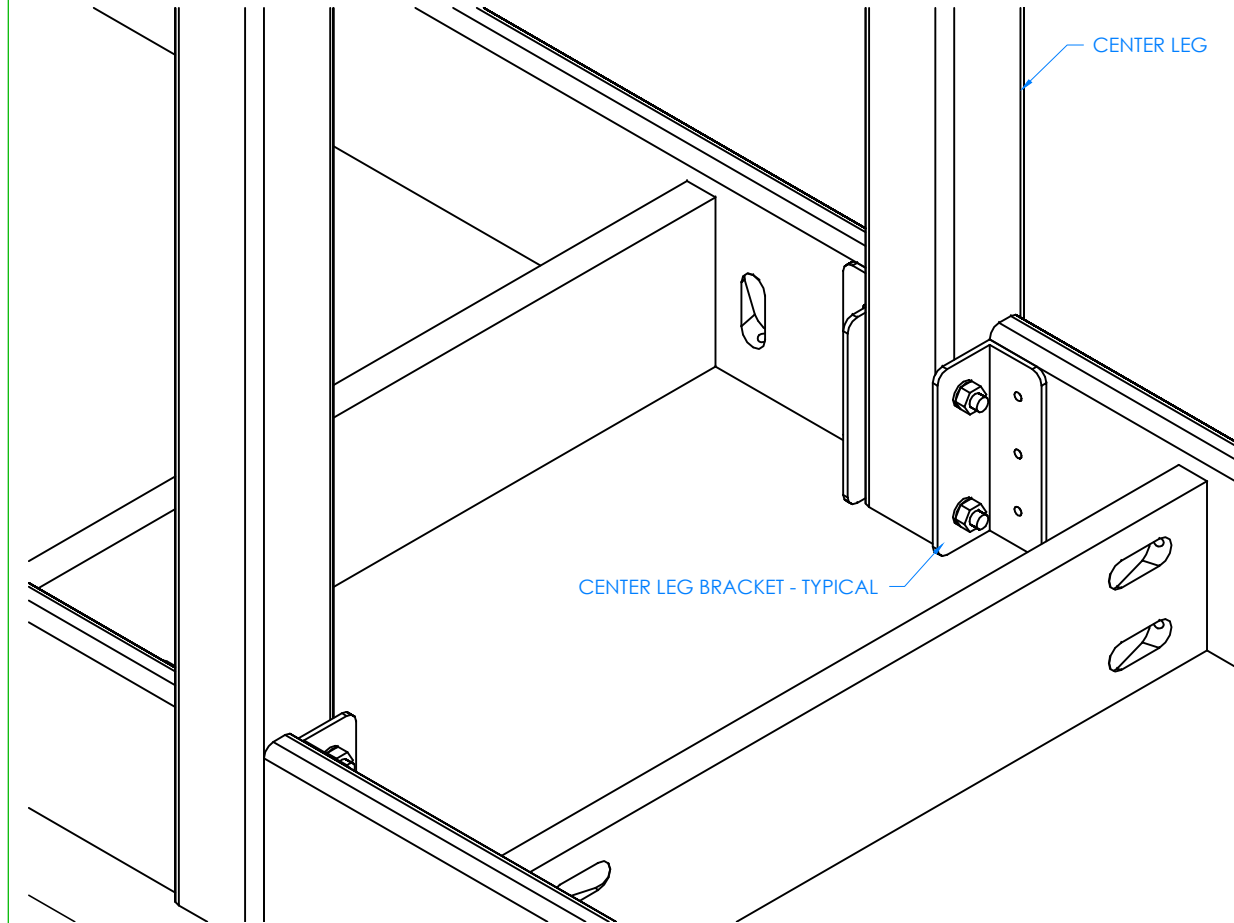
NTS

SHEET:

4 OF 11

REVISION:

REV A



## STEP 3:

- PLACE CENTER LEGS IN BETWEEN CENTER LEG BRACKETS.
- INSERT BOLT THROUGH BRACKET AND LEG.
- INSERT LOCK WASHERS AND HEX NUTS.
- SCREW ON NUTS USING A  $\frac{1}{2}$ " WRENCH OR  $\frac{1}{2}$ " SOCKET AND TORQUE WRENCH.
- DO NOT TIGHTEN ALL THE WAY.

## NOTE:

1.

## CLOSE UP OF CENTER LEG ASSEMBLY

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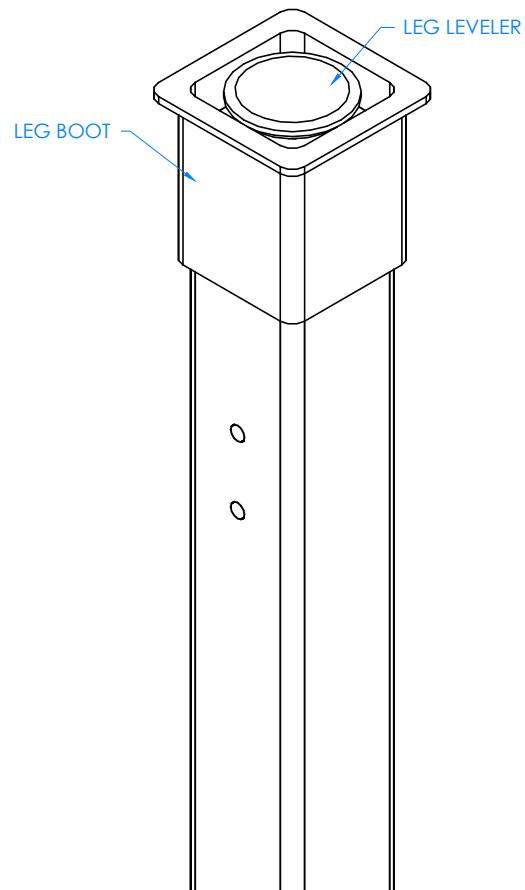


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ASSEMBLY INSTRUCTIONS

REV.	DESCRIPTION	DATE	NAME	ECN NO.
A	CREATED ASSEMBLY INSTRUCTIONS	8/29/14	EMR	-
REVISION LEVEL				

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
P770, P771, & P772 SERIES	NTS	5 OF 11	REV A



CLOSE UP OF LEG BOOT AND LEVELER ASSEMBLY

## STEP 4:

- SLIDE LEG BOOTS ONTO LEGS WITH FLARED END TOWARD BOTTOM OF LEGS.
- SCREW LEG LEVELER INTO T-NUT ON BOTTOM OF LEGS.

## NOTE:

1.

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A	CREATED ASSEMBLY INSTRUCTIONS	8/29/14	EMR	-
REVISION LEVEL				

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XX $\pm .020$	APR BY:		DATE APR:	
XXX $\pm .010$	APR BY:		DATE APR:	
ANGLES: $\pm 1^{\circ}$	APR BY:		DATE APR:	
CABINET SQUARENESS: $\pm .0625$	APR BY:		DATE APR:	

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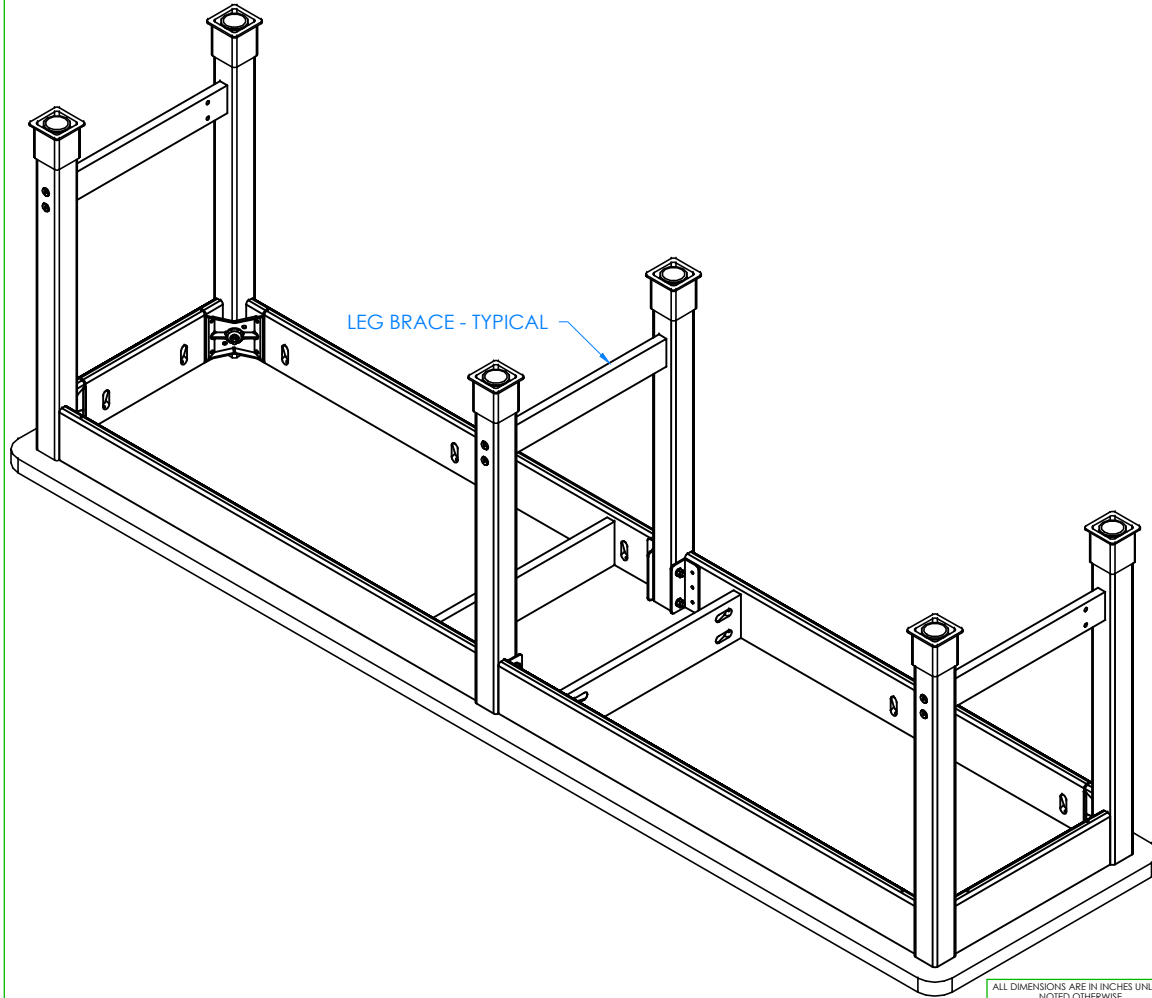
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6 LEGGED TABLE  
ASSEMBLY INSTRUCTIONS

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
P770, P771, & P772 SERIES	NTS	6 OF 11	REV A

**NOTE:**

1.

**STEP 5:**

- ATTACH BRACES TO LEGS.
- BRACES WITH STRETCHER HOLES GO ON OUTSIDE.
- BRACES WITHOUT HOLES GO IN THE MIDDLE.
- INSERT CONFIRMATS INTO ONE LEG AND SCREW INTO BRACE USING A 4MM ALLEN WRENCH.
- REPEAT ON ALL LEGS.
- MAKE SURE BRACES ARE STRAIGHT AND ALL CONFIRMATS ARE SECURE.

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE  
 DECIMALS:  $X = \pm .030$   
 $XX = \pm .020$   
 $XXX = \pm .010$   
 ANGLES:  $= \pm 1^{\circ}$   
 CABINET SQUARENESS:  $= \pm .0625$

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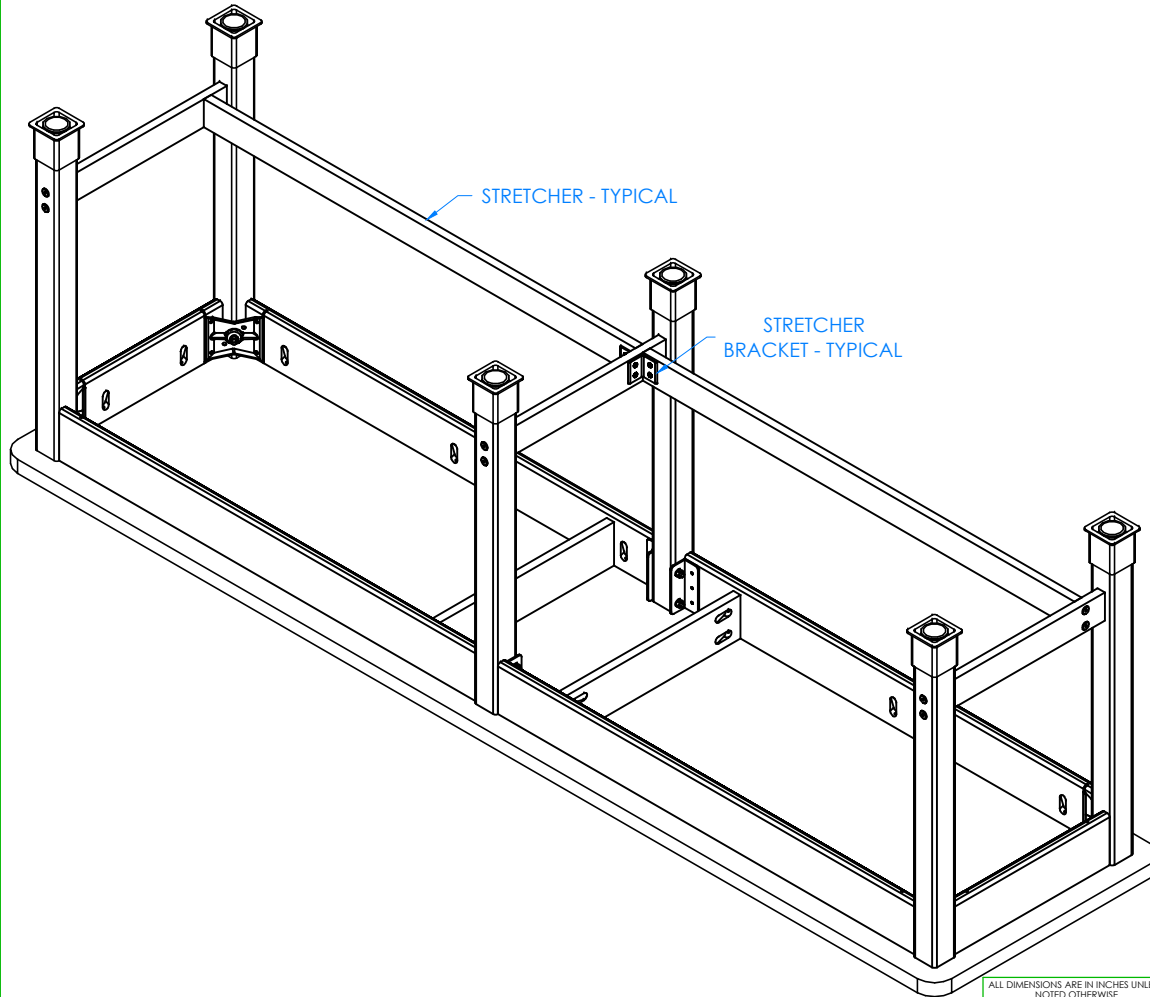


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A	CREATED ASSEMBLY INSTRUCTIONS	8/29/14	EMR	-
REV.	DESCRIPTION	DATE	NAME	ECN NO.
REVISION LEVEL				

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
P770, P771, & P772 SERIES	NTS	7 OF 11	REV A



## STEP 6:

- INSERT BOTH STRETCHERS IN BETWEEN BRACES.
- ATTACH STRETCHERS TO BRACES WITH THE HARDWARE PROVIDED.
- CONFIRMATS ON OUTSIDE, BRACKETS ON INSIDE.
- OFFSET BRACKETS ON EACH SIDE OF CENTER BRACE SO SCREWS DON'T HIT EACH OTHER (SEE NEXT STEP FOR CLARIFICATION).

## NOTE:

1.

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 .XX = ± .020  
 .XXX = ± .010  
 ANGLES: = ± 1°0'  
 CABINET SQUARENESS = ± .0625

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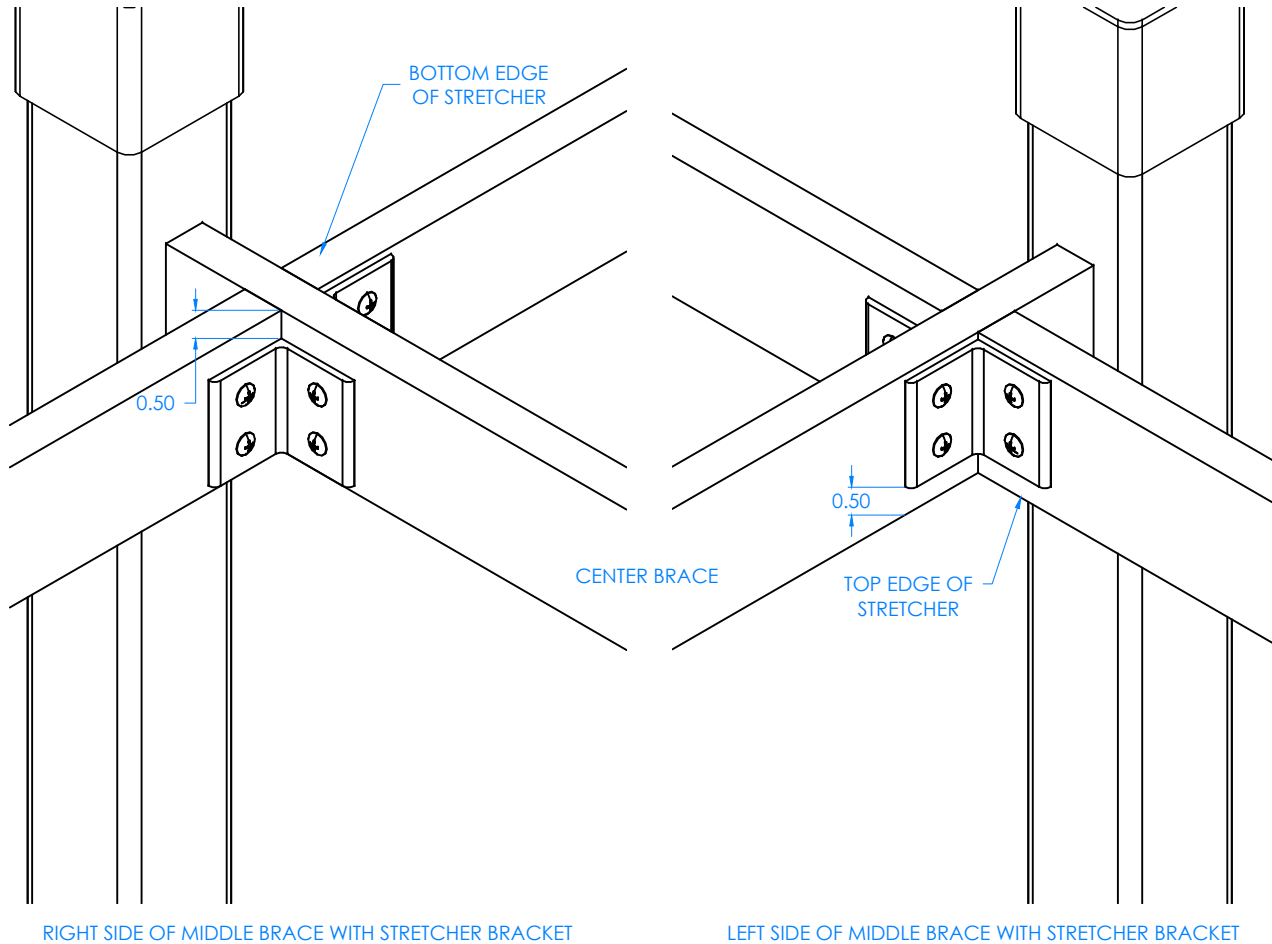
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REV.	DESCRIPTION	DATE	NAME	ECN NO.
REVISION LEVEL				

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
P770, P771, & P772 SERIES	NTS	8 OF 11	REV A





## STEP 7:

- IF YOU HAVE A DOUBLE SIDED TABLE, SKIP TO STEP 8.
- ATTACH ONE BRACKET 0.50" FROM THE BOTTOM EDGE OF STRETCHER AND ONE BRACKET 0.50" FROM TOP EDGE OF STRETCHER.
- PRE-DRILL HOLES IN STRETCHERS WITH A  $\frac{1}{8}$ " BIT AND ATTACH WITH #8 X  $\frac{3}{4}$ " SCREWS.
- GO BACK TO STEPS 2 AND 3 AND TIGHTEN THE HANGER BOLTS FOR EACH LEG USING A  $\frac{1}{2}$ " WRENCH OR  $\frac{1}{2}$ " SOCKET AND TORQUE WRENCH, TO A MINIMUM OF 12FT LBS BUT NOT TO EXCEED 17FT LBS.

## NOTE:

1.

CLOSE UP OF STRETCHER BRACKET ASSEMBLY ON A SINGLE SIDED TABLE  
BOTTOM SIDE OF TABLE SHOWN

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DRAWING NUMBER:

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SCALE:

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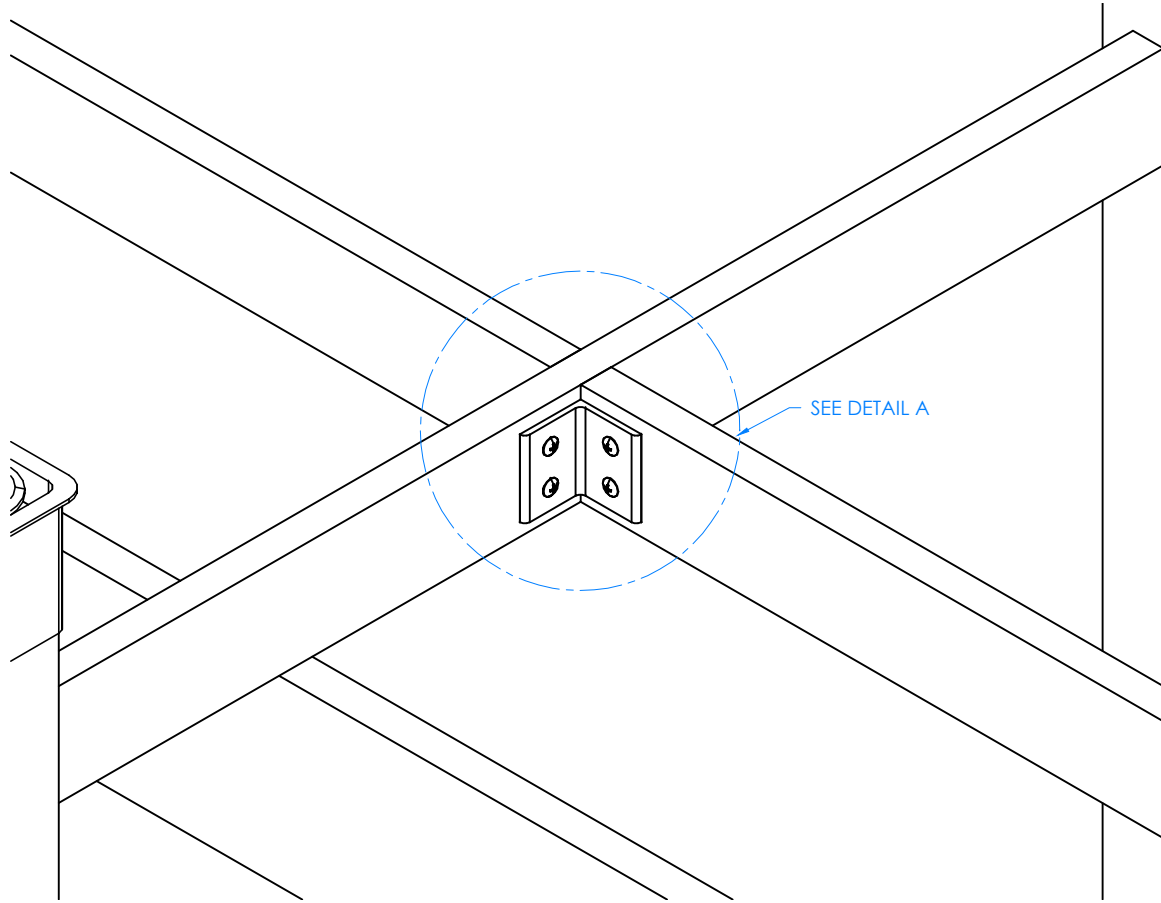
SHEET:

9 OF 11

REVISION:

REV A

REV.	DESCRIPTION	DATE	NAME	ECN NO.
A	CREATED ASSEMBLY INSTRUCTIONS	8/29/14	EMR	-
REVISION LEVEL				



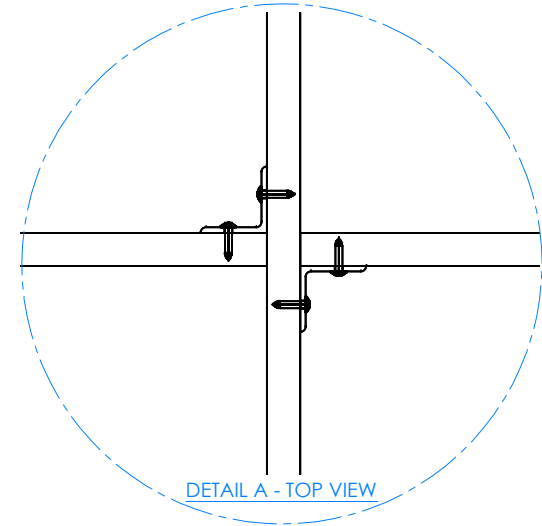
CLOSE UP OF STRETCHER BRACKET ASSEMBLY ON A DOUBLE SIDED TABLE  
BOTTOM SIDE OF TABLE SHOWN

## NOTE:

1.

## STEP 8:

- IF YOU HAVE A DOUBLE SIDED TABLE, ATTACH ONE BRACKET CENTERED IN BETWEEN STRETCHER AND MIDDLE BRACE.
- ATTACH OTHER BRACKET DIAGONALLY SO IT AVOIDS CLASHING OF SCREWS.
- PRE-DRILL HOLES IN STRETCHERS WITH A  $\frac{1}{8}$ " BIT AND ATTACH WITH #8 X  $\frac{3}{4}$ " SCREWS.
- GO BACK TO STEPS 2 AND 3 AND TIGHTEN THE HANGER BOLTS FOR EACH LEG USING A  $\frac{1}{2}$ " WRENCH OR  $\frac{1}{2}$ " SOCKET AND TORQUE WRENCH, TO A MINIMUM OF 12FT LBS BUT NOT TO EXCEED 17FT LBS.



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 ANGLES: =  $\pm 1^{\circ}$   
 CABINET SQUARENESS =  $\pm .0625$

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A	CREATED ASSEMBLY INSTRUCTIONS	8/29/14	EMR	-
REV.	DESCRIPTION	DATE	NAME	ECN NO.

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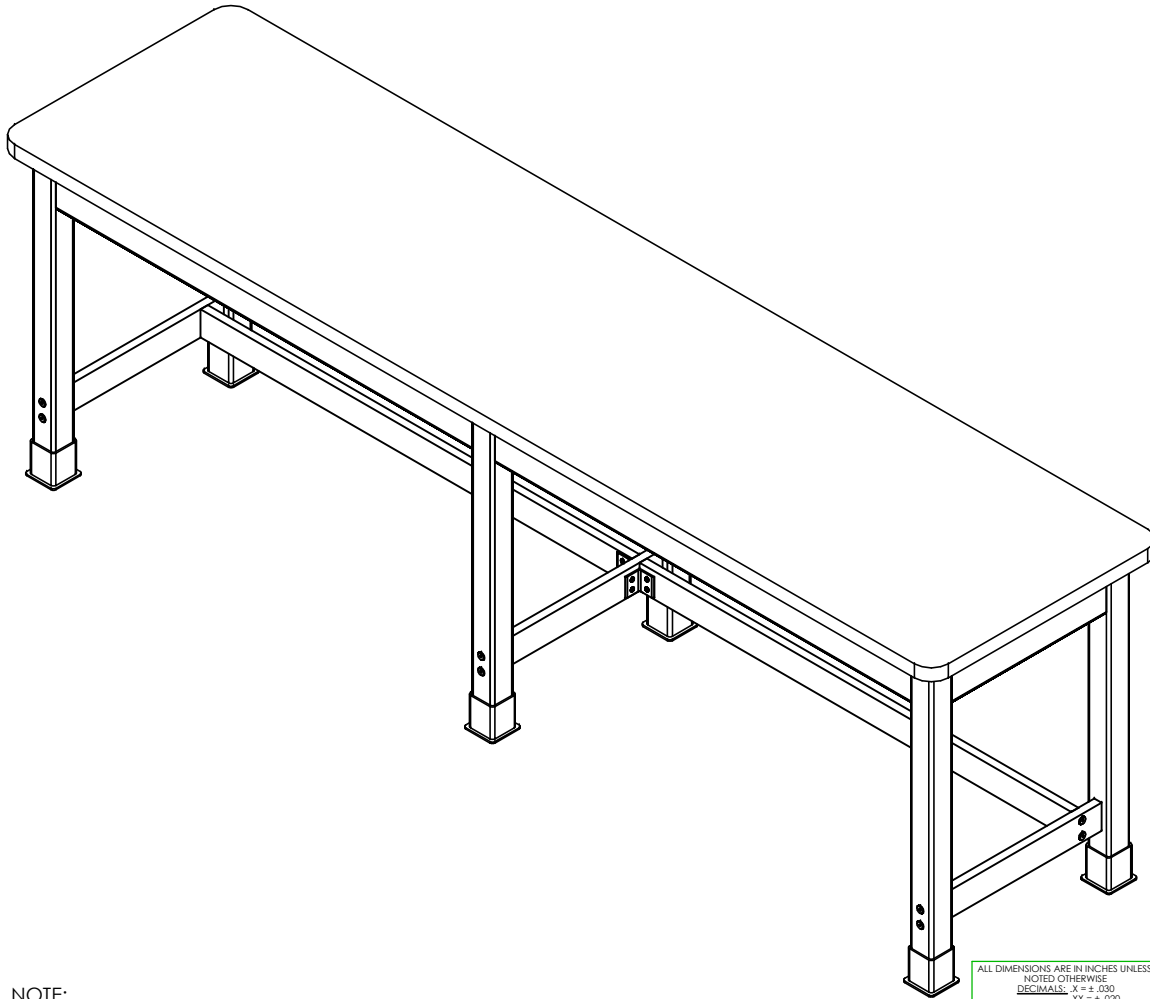
NTS

SHEET:

10 OF 11

REVISION:

REV A



NOTE:

1.

COMPLETE UNIT SHOWN

REV.	DESCRIPTION	DATE	NAME	ECN NO.
A	CREATED ASSEMBLY INSTRUCTIONS	8/29/14	EMR	-
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 $\frac{3}{8}$  =  $\pm .010$   
 ANGLES:  $\pm 1^{\circ}$   
 CABINET SQUARENESS =  $\pm .0625$

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## STEP 9:

- WITH HELP FROM MULTIPLE PEOPLE, TURN TABLE OVER SO TOP IS UP.
- SET THE TABLE IN PLACE.
- ADJUST LEG LEVELERS TO LEVEL TABLE.
- SLIDE LEG BOOTS DOWN TO FLOOR.



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P770, P771, & P772 SERIES	NTS	11 OF 11	REV A